

PATENT

Attorney Docket No.: 046124-5355

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of: Yujin ZHENG et al.

Confirmation No.: 5872

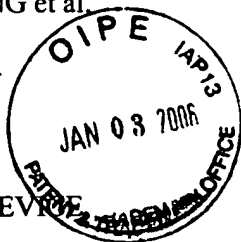
U.S. Application No.: 10/523,634

Group Art Unit: Unassigned

Filed: February 4, 2005

Examiner: Unassigned

For: OPTICAL CONDENSER DEVICE



Commissioner of Patents
MAIL STOP PCT

RESPONSE TO NOTIFICATION OF MISSING REQUIREMENTS
UNDER 35 U.S.C. § 371 IN THE U.S. DESIGNATED/ELECTED OFFICE (DO/EO/US)

1. This replies to the Notification of Missing Requirements (Form PCT/DO/EO/905) mailed November 2, 2005.

A copy of the Notification of Missing Requirements (Form PTC/DO/EO/905) is enclosed.

2. Declaration Or Oath

- ☒ No declaration or oath was filed. Enclosed is the original Combined Declaration and Power of Attorney.
- ☒ The specification attached to the declaration is a copy of the specification and any amendments thereto which were filed in the PTO to obtain the filing date.
- ☐ The declaration or oath which was filed was determined to be defective. A new original Combined Declaration and Power of Attorney is attached.

3. English Translation of Non-English Language Papers

- ☐ Submitted herewith is a verified English translation of the non-English language application papers as originally filed. It is requested that this translation be used as the copy for examination purposes in the PTO.
- ☐ Also enclosed is the Verification of Translation Document

4. Small Entity Statement(s)

- ☐ Applicant(s) hereby assert small entity status.

5. Fee Calculation

			Basic National Stage Fee:	
			\$300.00	Previously Paid
	Number Filed	Number Extra	at a Rate of	
Total Claims	10-20 =	0	\$50.00 each=	Previously Paid
Independent Claims	1- 3 =	0	\$200.00 each=	Previously Paid
Multiple dependent claim(s), if any			\$360.00	N/A
Missing Requirements Surcharge Fee			\$130.00	130.00
Application Size Fee				
\$250.00 for each additional 50 sheets that exceeds 100				N/A
Application Search Fee			\$500.00	Previously Paid
Examination Fee			\$200.00	Previously Paid
			SUB-TOTAL =	130.00
Fee For Application Filed With A Non-English Specification (37 C.F.R. § 1.17(k) and § 1.52(d))			\$130.00	N/A
Fee For Processing and retention of application (37 C.F.R. § 1.21(l) and § 1.53(d))			\$130.00	N/A
			TOTAL FILING FEE =	130.00

01/05/2006 MKAYPAGH 00000125 10523634
6. Extension of Time 130.00 0P
01 FC:1617

The proceedings herein are for a patent application and the provisions of 37 C.F.R. § 1.136(a) apply.

☐ Applicants petition for an extension of time, the fees for which are set out in 37 C.F.R. §§ 1.17(a)-(d), for the total number of months checked below:

	<u>Total Months Requested</u>	<u>Extension Fee</u>	<u>Extension Fee [Small Entity]</u>
<input type="checkbox"/>	One month	\$120.00	\$60.00
<input type="checkbox"/>	Two months	\$450.00	\$225.00
<input type="checkbox"/>	Three months	\$1,020.00	\$510.00
<input type="checkbox"/>	Four months	\$1,590.00	\$795.00
<input type="checkbox"/>	Five months	\$2,160.00	\$1,080.00

Extension of time fee due with this request: \$0.00

If an additional extension of time is required, please consider this a Petition therefor.

☒ Applicant believes that no extension of time is required. However, this conditional petition is being made to provide for the possibility that applicant has inadvertently overlooked the need for a petition and fee for extension of time.

7. Fee Payment

The total fee due is:

Completion Fees	<u>\$130.00</u>
Assignment Fees	<u>\$40.00</u>
Total Fee Due	<u>\$170.00</u>

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- ☒ A check in the amount of 170.00 to cover the above fees is enclosed
- ☐ The Commissioner is hereby authorized to charge the total fee due to Deposit Account 50-0573.
- ☒ **Except** for issue fees payable under 37 C.F.R. §1.18, the Commissioner is hereby authorized by this paper to charge any additional fees during the entire pendency of this application including fees due under 37 C.F.R. §1.16 and §1.17 which may be required, or credit any overpayment to Deposit Account No. 50-0573.

8. Additional papers enclosed.

- ☐ Form PCT/IPEA/409 (English Translation)
- ☐ Preliminary Amendment
- ☐ PCT/IB/338 English translation of the International preliminary Examination Report
- ☒ PCT/ISA/210 (International Search Report dated September 16, 2003)
- ☒ Information Disclosure Statement
- ☒ Form PTO-1449, 8 non-US patent documents as listed
- ☒ Assignment Recordation Cover Sheet (PTO Form-1595)
- ☒ Assignment of the invention to HAMAMATSU PHOTONICS K.K.

Respectfully submitted,

DRINKER BIDDLE & REATH LLP



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Rec'd PCT/PTO 03 JAN 2006

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U.S. APPLICATION NUMBER NO. 10/523,634	FIRST NAMED APPLICANT Yujin Zheng	ATTY. DOCKET NO. 046124-5355
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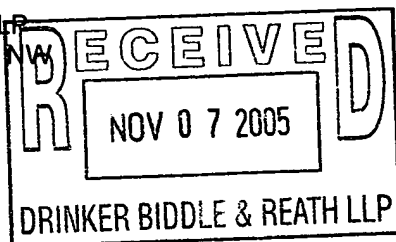
INTERNATIONAL APPLICATION NO.

PCT/JP03/10089

IA. FILING DATE 08/07/2003	PRIORITY DATE 08/07/2002
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009629

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 WASHINGTON, DC 20004



CONFIRMATION NO. 5872

371 FORMALITIES LETTER



OC000000017259241

Date Mailed: 11/02/2005

NOTIFICATION OF MISSING REQUIREMENTS UNDER 35 U.S.C. 371 IN THE UNITED STATES DESIGNATED/ELECTED OFFICE (DO/EO/US)

The following items have been submitted by the applicant or the IB to the United States Patent and Trademark Office as a Designated / Elected Office (37 CFR 1.495).

- Copy of the International Application filed on 02/04/2005
- English Translation of the IA filed on 02/04/2005
- Copy of the International Search Report filed on 02/04/2005
- Preliminary Amendments filed on 02/04/2005
- U.S. Basic National Fees filed on 02/04/2005
- Priority Documents filed on 02/04/2005

Docketed 11-705 Attorney JGS
 Case 46124-5355
 Due Date 1-2-06
 Action missing requirement
 By PSM Chk

The applicant needs to satisfy supplemental fees problems indicated below.

The following items **MUST** be furnished within the period set forth below in order to complete the requirements for acceptance under 35 U.S.C. 371:

- Oath or declaration of the inventors, in compliance with 37 CFR 1.497(a) and (b), identifying the application by the International application number and international filing date.
- To avoid abandonment, a surcharge (for late submission of filing fee, search fee, examination fee or oath or declaration) as set forth in 37 CFR 1.492(h) of \$130 for a non-small entity, must be submitted with the missing items identified in this letter.

SUMMARY OF FEES DUE:

Total additional fees required for this application is \$130 for a Large Entity:

- \$130 Surcharge.

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NOV 04 2005

MORGAN, LEWIS & BOCKIUS LLP

ALL OF THE ITEMS SET FORTH ABOVE MUST BE SUBMITTED WITHIN TWO (2) MONTHS FROM THE DATE OF THIS NOTICE OR BY 32 MONTHS FROM THE PRIORITY DATE FOR THE APPLICATION, WHICHEVER IS LATER. FAILURE TO PROPERLY RESPOND WILL RESULT IN ABANDONMENT.

The time period set above may be extended by filing a petition and fee for extension of time under the provisions of 37 CFR 1.136(a).

Applicant is reminded that any communications to the United States Patent and Trademark Office must be mailed to the address given in the heading and include the U.S. application no. shown above (37 CFR 1.5)

*A copy of this notice **MUST** be returned with the response.*

KAREN R MCLEAN

Telephone: (703) 308-9140 EXT 214

PART 1 - ATTORNEY/APPLICANT COPY

U.S. APPLICATION NUMBER NO.	INTERNATIONAL APPLICATION NO.	ATTY. DOCKET NO.
10/523,634	PCT/JP03/10089	046124-5355

FORM PCT/DO/EO/905 (371 Formalities Notice)

COPY

DESCRIPTION

OPTICAL CONDENSER DEVICE

Technical Field

5 This invention relates to an optical condenser device that increases the density of beams emitted from a semiconductor laser array.

Background Art

10 Semiconductor laser arrays are known as laser elements with high output. FIG. 11 is a perspective view showing an example of a semiconductor laser array. As shown in FIG. 11, in a semiconductor laser array 12, a plurality of active layers 14 are aligned in parallel.

15 FIG. 12A and FIG. 12B are a side view and a plan view, respectively, of laser array 12 and illustrate the spreading angles of a laser beam emitted from an active layer 14. In these figures, the x-axis, y-axis, and z-axis indicate the longitudinal direction, horizontal direction, and vertical direction, respectively, of laser array 12. Also in these
20 figures, the number 15 indicates the central axis of a beam. For each beam emitted from an active layer 14, the spreading angle in the vertical direction is 30° to 40° (see FIG. 12A) and the spreading angle in the horizontal direction is 8° to 10° (see FIG. 12B).

25 In consideration of an application wherein lenses, etc., are used to condense beams from a semiconductor laser

array onto an optical fiber, etc., it is preferable to restrain the spread of the respective components of the vertical direction and the horizontal direction of each beam. The vertical direction components of the beams can be collimated readily using a collimator lens. On the other hand, it is not easy to restrain the spread of the beams in the horizontal direction. This is because when a plurality of active layers 14 are positioned close to each other, the beams emitted by these active layers 14 cross each other immediately. A method of increasing the interval between the active layers may be considered for preventing the crossing of the beams. However, a high beam density cannot be anticipated in this case.

Disclosure of the Invention

An optical condenser device in accordance with the present invention comprises a first light source, a second light source, and a first optical combiner. The first light source has a first semiconductor laser array with a plurality of active layers aligned in parallel in a first direction, a first collimator lens for collimating a plurality of beams emitted from the plurality of active layers in a plane perpendicular to the first direction, and a first beam converter for receiving the beams collimated by the first collimator lens to rotate the transverse section of each beam by substantially 90°. The second light source has a second semiconductor laser array with a plurality of active

layers aligned in parallel in a second direction, a second collimator lens for collimating a plurality of beams emitted from the plurality of active layers in a plane perpendicular to the second direction, and a second beam converter for receiving the beams collimated by the second collimator lens to rotate the transverse section of each beam by substantially 90°. Here, the transverse section of a beam refers to a cross section that is substantially perpendicular to the axis of that beam. The first optical combiner combines the beams from the first light source and the beams from the second light source. The first optical combiner has one or more transmitting portions for receiving and transmitting the beams emitted from the first beam converter, and one or more reflecting portions for receiving and reflecting the beams emitted from the second beam converter. The first optical combiner combines the beams transmitted through the one or more transmitting portions and the beams reflected by the one or more reflecting portions.

The spread of each beam within a plane perpendicular to the direction of alignment of the active layers is restrained by the collimation of the collimator lens. Rotating the transverse section of each beam by substantially 90° suppresses the spread of the beam in the direction of alignment of the active layers. Accordingly, adjacent beams become unlikely to cross each other. As a result, the active layers can be positioned closely at intervals

of no more than 500 μm .

This invention will more fully appear from the following detailed description and the accompanying drawings. It is to be expressly understood, however, that
5 the drawings are for the purpose of illustration only, and are not intended as a definition of the limits of the invention.

Further scope of applicability of this invention will become apparent from the detailed description given
10 hereinafter. However, it should be understood that the detailed description and specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention
15 will become apparent to those skilled in the art from this detailed description.

Brief Description of the Drawings

FIG. 1 is a schematic perspective view showing an optical condenser device of a first embodiment.

20 FIG. 2 is a view showing a front end surface (light outputting surface) of a semiconductor laser array used in the first embodiment.

FIG. 3 is a view showing a front end surface of an active layer of the semiconductor laser array used in the
25 first embodiment.

FIG. 4 is a perspective view of a cylindrical lens

used in the first embodiment.

FIG. 5 is a perspective view of a beam converter used in the first embodiment.

5 FIG. 6 is a plan view showing an optical combiner used in the first embodiment.

FIG. 7A to FIG. 7C are diagrams illustrating the change of the transverse sections of beams in the first embodiment.

FIG. 8A to FIG. 8C are diagrams illustrating combining of the beams in the first embodiment.

10 FIG. 9 is a schematic perspective view showing an optical condenser device of a second embodiment.

FIG. 10A to FIG. 10E are diagrams illustrating combining of beams in the second embodiment.

15 FIG. 11 is a perspective view of a semiconductor laser array.

FIG. 12A and FIG. 12B are diagrams illustrating the angles of spread of a beam emitted from the semiconductor laser array.

Best Modes for Carrying Out the Invention

20 Embodiments of this invention will now be described with reference to the accompanying drawings. In the description of the drawings, the same elements will be provided with the same symbols and redundant descriptions will be omitted.

25 First Embodiment

FIG. 1 is a schematic perspective view showing an

optical condenser device in accordance with the first embodiment of the invention. The condenser device of this embodiment is configured of a first light source 10, a second light source 20, and an optical combiner 30.

5 First light source 10 is configured of a first semiconductor laser array 12, a first collimator lens 16, and a first beam converter 18. Semiconductor laser array 12 has a plurality of active layers 14. Collimator lens 16 refracts and collimates the vertical direction
10 (z-direction) components of the beams emitted from the respective active layers 14. Beam converter 18 rotates the transverse section of each of these collimated beams by substantially 90°.

FIG. 2 is a view showing a front end surface (light
15 outputting surface) of first semiconductor laser array 12. FIG. 3 is a view showing a front end surface of active layer 14. Active layers 14 of laser array 12 are aligned, within a width of 1 cm, in a single row along the y-direction at intervals of 300 μm to 500 μm . Though five active layers
20 14 are drawn in the figures for the sake of simplification of illustration, a larger number of active layers 14 are aligned in reality. The cross section of each active layer 14 has a width of 100 μm to 200 μm and a thickness of 1 μm . As shown in FIG. 12A and FIG. 12B, the angles of spread of
25 the beam emitted from active layer 14 is 30° to 40° in the thickness direction of active layer 14, in other words, in

the vertical direction (z-direction) and 8° to 10° in the width direction of active layer 14, in other words, in the horizontal direction (y-direction).

FIG. 4 is a perspective view showing a cylindrical lens as an example of first collimator lens 16. Cylindrical lens 16 has an input surface 160 and an output surface 161 that oppose each other. Input surface 160 is a flat surface that is perpendicular to the x-direction and output surface 161 is a cylindrical surface having a generating line along the y-direction. Though cylindrical lens 16 does not provide a refractive action in the plane containing the generating line direction, it provides a refractive action in the plane perpendicular to the generating line. As shown in FIG. 4, the length in the generating line direction, that is, the y-direction is 12 mm, the length in the x-direction is 0.4 mm, and the length in the z-direction is 0.6 mm. Thus cylindrical lens 16 is elongated along the y-direction. The length in the y-direction is large enough for input surface 160 to cover all active layers 14 of laser array 12. Thus all the beams emitted from these active layers 14 enter cylindrical lens 16.

Since the beams emitted from active layers 14 are large in the angle of spread in the vertical direction, as mentioned above, the spread of the beams must be restrained in order to improve the condensing efficiency. Cylindrical lens 16 is thus set so that the generating line of its output surface

161 will be orthogonal to the vertical direction (z-direction) of semiconductor laser array 12. The beams emitted from active layers 14 can thereby be collimated in the vertical direction, that is, can be collimated within a plane perpendicular to the generating line of cylindrical lens 16. In order for efficient collimation, cylindrical lens 16 is positioned close to active layers 14.

FIG. 5 is a perspective view showing an example of first beam converter 18. Beam converter 18 is formed of glass, quartz, or other light transmitting material. The length in the x-direction is 1.5 mm, the length in the y-direction is 12 mm, and the length in the z-direction is 1.5 mm. Beam converter 18 has a shape that is elongated along the y-direction. Thus all the beams emitted from cylindrical lens 16 enter beam converter 18. Beam converter 18 has an input surface 180 and an output surface 181 that oppose each other. Input surface 180 has a plurality of oblique cylindrical surfaces that are aligned in parallel. The width of each oblique cylindrical surface is 0.5 mm. These oblique cylindrical surfaces extend at an angle of 45° with respect to the y-direction. The number of these oblique cylindrical surfaces is equal to the number of active layers 14. These oblique cylindrical surfaces are thus in one-to-one correspondence with active layers 14. Output surface 181 likewise has a plurality of oblique cylindrical surfaces of 0.5 mm width aligned in parallel. These oblique

cylindrical surfaces also extend at an angle of 45° with respect to the y-direction and are in one-to-one correspondence with active layers 14.

5 The beam converter used in this invention is not limited to that shown in FIG. 5. Another example of a beam converter is described, for example, in Japanese Patent Publication No. 3071360.

10 Second light source 20 has the same configuration as first light source 10. That is, second light source 20 is configured of a second semiconductor laser array 22, a second cylindrical lens 26, and a second beam converter 28. Second semiconductor laser array 22, second cylindrical lens 26, and second beam converter 28 are the same in configuration as first semiconductor laser array 12, first cylindrical lens 16, and first beam converter 18, respectively. Detailed description of these components thus will be omitted.

20 The orientation of second light source 20 differs from the orientation of first light source 10. More specifically, whereas first laser array 12 has the plurality of active layers 14 aligned in parallel in the y-direction, second laser array 22 has a plurality of active layers 24 aligned in parallel in the x-direction. Second cylindrical lens 26 is positioned along the x-direction in correspondence to active layers 24. Second beam converter 28 is also positioned along the x-direction in correspondence to active

25

layers 24.

FIG. 6 is a plan view showing optical combiner 30. Optical combiner 30 is configured of a flat plate having a plurality of transmitting portions 32 and a plurality of reflecting portions 34 positioned alternately. Transmitted portions 32 and reflecting portions 34 have a strip-like shape with the same dimension. More specifically, transmitting portions 32 and reflecting portions 34 are respectively formed on a single flat plate formed of a light transmitting member and are positioned alternately and in parallel as narrow, stripe-like shapes extending in the z-direction. Transmitted portions 32 receive the beams emitted from first beam converter 18. A light transmitting thin film is formed on the surface of each transmitting portion 32. Meanwhile, reflecting portions 34 receive the beams emitted from second beam converter 28. A light reflecting thin film is formed on the surface of each reflecting portion 34. Optical combiner 30 is inclined at an angle of 45° with respect to central axes 15 of the beams emitted from active layers 14 of first light source 10. Optical combiner 30 is also inclined at an angle of 45° with respect to central axes 15 of the beams emitted from active layers 24 of second light source 20.

The front surface of optical combiner 30 opposes first light source 10 and the back surface of optical combiner 30 opposes second light source 20. Transmitted portions

32 are in one-to-one correspondence with active layers 14 of first light source 10. Meanwhile, reflecting portions 34 are in one-to-one correspondence with active layers 24 of second light source 20. The beam emitted from first light source 10 is transmitted through the transmitting portion 32 of optical combiner 30. Meanwhile, the beam emitted from second light source 20 is reflected by the reflecting portion 34 of optical combiner 30. As a result, these beams propagate in the same direction at the back surface side of optical combiner 30. As shown in FIG. 1, these beams are mixed into a combined beam 91.

The actions of the condenser device of the present embodiment will now be described with reference to FIG. 7A to FIG. 7C and FIG. 8A to FIG. 8C. Here, FIG. 7A shows the transverse sections of the laser beams generated in active layers 14 or 24 and emitted therefrom, that is, the emission patterns. FIG. 7B shows the transverse sections of the beams emitted from active layers 14 or 24 and then transmitted through cylindrical lens 16 or 26. FIG. 7C shows the transverse sections of the beams transmitted through cylindrical lens 16 or 26 and then transmitted through beam converter 18 or 28. FIG. 8A shows the transverse sections of the beams emitted from first light source 10 and transmitted through optical combiner 30, which transverse sections are taken perpendicularly to their central axes 15. FIG. 8B shows the transverse sections of the beams

emitted from second light source 20 and reflected by optical combiner 30, which transverse sections are taken perpendicularly to their central axes 15. FIG. 8C shows the transverse section of combined beam 91 of the beams from first light source 10 and the beams from second light source 20, which transverse section is taken perpendicularly to the central axis of combined beam 91. The chain double-dashed lines in FIG. 8A to FIG. 8C indicate optical combiner 30.

As shown in FIG. 7A, each beam has a cross-sectional shape that is close to a circle on its emission from active layers 14 or 24. When being transmitted through cylindrical lens 16 or 26, each beam is subject to the refraction in a plane perpendicular to the direction of the generating line of cylindrical lens 16 or 26. As a result, the vertical direction components of the beams are collimated as shown in FIG. 7B. Meanwhile, since the horizontal direction components of the beams are not subject to the refraction, the beams do not change in the angle of spread in the horizontal direction.

After the transmission through first cylindrical lens 16, the beams emitted from active layers 14 enter first beam converter 18. As shown in FIG. 7C, beam converter 18 rotates the transverse sections of these beams by substantially 90° about central axes 15 of the respective beams. The beams collimated in the vertical direction are thereby converted into beams that are collimated in the horizontal direction.

As a result, the beams no longer diverge in the horizontal direction. The crossing of adjacent beams can thus be avoided.

5 As with the beams from the first light source, the vertical direction components of the beams emitted from active layers 24 of second light source 20 are collimated upon transmission through second cylindrical lens 26. Upon transmission through second beam converter 28, these beams are converted into beams that are collimated in the horizontal direction. As a result, in also second light source 20, the beams do not diverge in the horizontal direction, and the crossing of adjacent beams can thus be avoided.

15 The beams emitted from first beam converter 18 are transmitted through transmitting portions 32 of optical combiner 30. As shown in FIG. 8A, the beams emitted from the respective active layers 14 are transmitted through the corresponding transmitting portions 32 without crossing each other. Meanwhile, the beams emitted from second beam converter 28 are reflected by reflecting portions 34 of optical combiner 30. As shown in FIG. 8B, the beams emitted from the respective active layers 24 are reflected by the corresponding reflecting portions 34 without crossing each other.

25 The beams transmitted through the transmitting portions 32 and the beams reflected by reflecting portions

34 form a combined beam 91. As shown in FIG. 8C, the optical density of combined beam 91 equals to the sum of the optical density of the beams emitted from first light source 10 and the optical density of the beams emitted from second light source 20. As a result, the optical density is increased.

The advantages of the condenser device of the present embodiment will now be described. Since the beams emitted from the beam converter do not diverge in the horizontal direction (y-direction), adjacent beams will not cross each other even if the plurality of active layers of the semiconductor laser array are positioned close to each other. This enables close arrangement of the active layers, and therefore higher optical density can be obtained.

Second Embodiment

A second embodiment of the invention will now be described. FIG. 9 is a schematic perspective view showing an optical condenser device of the present embodiment. Whereas the first embodiment is configured of two light sources and a single optical combiner, the present embodiment is configured of three light sources and two optical combiners. Whereas the beams emitted from the two light sources are combined in the first embodiment, the beams emitted from the three light sources are combined in the present embodiment.

The condenser device of the present embodiment is configured of a first light source 10, a second light source

20, a third light source 60, a first optical combiner 30, and a second optical combiner 80. The arrangements and positioning of first light source 10, second light source 20, and first optical combiner 30 have been already described in relation to the first embodiment.

Third light source 60 is configured of a third semiconductor laser array 62, a third collimator lens 66, and a third beam converter 68. Third semiconductor laser array 62 has a plurality of active layers 64. Third collimator lens 66 collimates the vertical direction components of the beams emitted from the respective active layers 64. Third beam converter 68 rotates the transverse sections of these collimated beams by substantially 90°. The configurations of third semiconductor laser array 62, third collimator lens 66, and third beam converter 68 are the same as those of semiconductor laser arrays 12 and 22, collimator lenses 16 and 26, and beam converters 18 and 28, respectively.

The orientation of third light source 60 is the same as the orientation of second light source 20 and differs from that of first light source 10. Whereas first semiconductor laser array 12 has a plurality of active layers 14 aligned in parallel in the y-direction, second and third semiconductor laser arrays 22 and 62 have pluralities of active layers 24 and 64 aligned in parallel in the x-direction. Third cylindrical lens 66 is positioned along the x-direction

in correspondence to active layers 64. Likewise, third beam converter 68 is also positioned along the x-direction.

As is described with the first embodiment, the beam emitted from first light source 10 is transmitted through the transmitting portion of first optical combiner 30. Meanwhile, the beam emitted from second light source 20 is reflected by the reflecting portion of first optical combiner 30. As a result, these beams propagate in the same direction at the back surface side of first combiner 30. As shown in FIG. 9, these beams are mixed into a combined beam 91.

Second optical combiner 80 has the same configuration as that of first optical combiner 30. That is, second optical combiner 80 is configured of a flat plate having a plurality of transmitting portions and a plurality of reflecting portions positioned alternately. The transmitting portions and the reflecting portions have a strip-like shape with the same dimension. More specifically, the transmitting portions and reflecting portions are respectively formed on a single flat plate formed of a light transmitting member and are positioned alternately and in parallel as long, narrow stripe-like shapes extending in the z-direction. The transmitting portions of second optical combiner 80 receive combined beam 91 emitted from first optical combiner 30. Meanwhile, the reflecting portions of second optical combiner 80 receive beams emitted from third beam converter 68. Second optical combiner 80

is inclined at an angle of 45° with respect to the central axis of combined beam 91. Second optical combiner 80 is also inclined at an angle of 45° with respect to the central axes of the beams emitted from active layers 64 of third light source 60. The front surface of optical combiner 80 opposes first optical combiner 30 and the back surface of second optical combiner 80 opposes third light source 60. The reflecting portions of second optical combiner 80 are in one-to-one correspondence with active layers 64 of third light source 60.

The combined beam 91 is transmitted through the transmitting portions of second optical combiner 80. Meanwhile, the beam emitted from third light source 60 is reflected by the reflecting portion of second optical combiner 80. As a result, these beams propagate in the same direction at the back surface side of second optical combiner 80. These beams are mixed into a combined beam 95.

The actions of the condenser device of the present embodiment will now be described with reference to FIG. 10A to FIG. 10E. FIG. 10A shows the transverse sections of the beams emitted from first light source 10 and transmitted through optical combiner 30, which transverse sections are taken perpendicularly to their central axes 15. FIG. 10B shows the transverse sections of the beams emitted from second light source 20 and reflected by optical combiner 30, which transverse sections are taken perpendicularly to

their central axes 15. FIG. 10C shows the transverse sections of the beams emitted from third light source 60 and reflected by optical combiner 80, which transverse sections are taken perpendicularly to their central axes 15. FIG. 10D shows the transverse section of combined beam 91 of the beams from first light source 10 and the beams from second light source 20, which transverse section is taken perpendicularly to the central axis of combined beam 91. FIG. 10E shows the transverse section of combined beam 95 of combined beam 91 and the beams emitted from third light source 60, which transverse section is taken perpendicularly to the central axis of combined beam 95. The chain double-dashed lines in FIG. 10A to FIG. 10E indicate optical combiner 30 or 80.

As shown in FIG. 7A, each beam has a cross-sectional shape that is close to a circle on its emission from active layers 14, 24 or 64. When being transmitted through the corresponding cylindrical lens 16, 26 or 66, each beam is subject to the refraction in a plane perpendicular to the direction of the generating line of cylindrical lens 16, 26 or 66. As a result, the vertical direction components of the beams are collimated as shown in FIG. 7B. Meanwhile, since the horizontal direction components of the beams are not subject to the refraction, the beams do not change in the angle of spread in the horizontal direction.

After the transmission through cylindrical lenses 16,

26 and 66, the beams enter beam converters 18, 28 and 68. As shown in FIG. 7C, beam converters 18, 28 and 68 rotate the transverse sections of these beams by substantially 90° about central axes of the respective beams. The beams collimated in the vertical direction are thereby converted into beams that are collimated in the horizontal direction. As a result, the beams no longer diverge in the horizontal direction. The crossing of adjacent beams can thus be avoided.

The beams emitted from beam converter 18 of first light source 10 are transmitted through transmitting portions 32 of first optical combiner 30. As shown in FIG. 10A, the beams emitted from the respective active layers 14 are transmitted through the corresponding transmitting portions 32 without crossing each other. Meanwhile, the beams emitted from beam converter 28 of second light source 20 are reflected by reflecting portions 34 of first optical combiner 30. As shown in FIG. 10B, the beams emitted from the respective active layers 24 are reflected by the corresponding reflecting portions 34 without crossing each other.

The beams transmitted through transmitting portions 32 and the beams reflected by reflecting portion 34s form a combined beam 91. As shown in FIG. 10D, the optical density of the combined beam equals to the sum of the density of the beams emitted from first light source 10 and the density

of the beams emitted from second light source 20.

Combined beam 91 formed by first optical combiner 30 is transmitted through the transmitting portions of second optical combiner 80. Meanwhile, the beams emitted from beam converter 68 of third light source 60 are reflected by the reflecting portions of second optical combiner 80. As shown in FIG. 10C, the beams emitted from the respective active layers 64 are reflected by the corresponding reflecting portions without crossing each other.

Combined beam 91 transmitted through the transmitting portions of optical combiner 80 and the beams reflected by the reflecting portions of optical combiner 80 form a combined beam 95. As shown in the FIG. 10E, the optical density of combined beam 95 equals to the sum of the density of the beams emitted from first light source 10, the density of the beams emitted from second light source 20 and the density of the beams emitted from third light source 60. The optical density is thus made very high.

The advantages of the condenser device of the present embodiment will now be described. Since the beams emitted from the beam converter do not diverge in the horizontal direction (y-direction), adjacent beams will not cross each other even if the plurality of active layers of the semiconductor laser array are positioned close to each other. This enables combining the beams from the three light sources as well as close positioning of the active layers, and

therefore much higher density can be obtained.

The invention has been explained in detail hereinabove based on the embodiments thereof. However, the invention is not limited to the embodiments, and various modifications are possible without departing from the scope of the invention.

In the embodiments described above, a cylindrical lens is cited as an example of a collimator lens; however, a glass fiber lens or a SELFOC lens, etc., may be used instead. Also, this invention may be an optical condenser device using four or more light sources.

In the second embodiment, combined beam 91 is transmitted through second optical combiner 80 and the beams emitted from third light source 60 are reflected by second optical combiner 80 to form combined beam 95. Alternatively, combined beam 95 may be formed by causing the beams emitted from third light source 60 to be transmitted through second optical combiner 80 and causing combined beam 91 to be reflected by second optical combiner 80. In this case, the transmitting portions of second optical combiner 80 receive the beams emitted from third beam converter 68. Also, the reflecting portions of second optical combiner 80 receive combined beam 91. The transmitting portions of second optical combiner 80 are put in one-to-one correspondence with active layers 64 of semiconductor laser array 62.

Industrial Applicability

The optical condenser device in accordance with the invention uses a collimator lens to collimate beams emitted from a semiconductor laser array, and then rotates the transverse sections of the beams by substantially 90° using a beam converter. The spread of the beams in the direction in which the active layers are aligned can thereby be restrained and the crossing of adjacent beams can be avoided. Since the active layers can thus be positioned closely, a high optical density can be obtained. The condenser device of this invention can thus be applied favorably to solid laser pumping, printing, material processing, and medical applications that require high optical density.

CLAIMS

1. An optical condenser device comprising:

a first light source having a first semiconductor laser array with a plurality of active layers aligned in parallel in a first direction, a first collimator lens for collimating a plurality of beams emitted from the plurality of active layers in a plane perpendicular to the first direction, and a first beam converter for receiving the beams collimated by the first collimator lens to rotate the transverse section of each beam by substantially 90° ;

a second light source having a second semiconductor laser array with a plurality of active layers aligned in parallel in a second direction, a second collimator lens for collimating a plurality of beams emitted from the plurality of active layers in a plane perpendicular to the second direction, and a second beam converter for receiving the beams collimated by the second collimator lens to rotate the transverse section of each beam by substantially 90° ; and

a first optical combiner for combining the beams from the first light source with the beams from the second light source, the first optical combiner having one or more transmitting portions for receiving and transmitting the beams emitted from the first beam converter and one or more reflecting portions for receiving and reflecting the beams emitted from the second beam converter to combine the beams

transmitted through the one or more transmitting portions with the beams reflected by the one or more reflecting portions.

2. The optical condenser device according to claim 5 1, wherein the plurality of active layers are aligned at intervals of no more than 500 μm .

3. The optical condenser device according to claim 10 1 or 2, wherein the first optical combiner has a plurality of the transmitting portions which are in one-to-one correspondence with the active layers of the first light source, and a plurality of the reflecting portions which are in one-to-one correspondence with the active layers of the second light source,

wherein the plurality of transmitting portions and 15 the plurality of reflecting portions are both strip-like in form, and

wherein the first optical combiner is a flat plate having the plurality of transmitting portions and the plurality of reflecting portions positioned alternately.

20 4. The optical condenser device according to claim 3, wherein the first optical combiner is inclined at an angle of 45° with respect to the central axes of both the beams emitted from the active layers of the first light source and the beams emitted from the active layers of the second 25 light source,

wherein the front surface of the first optical combiner

opposes the first light source, and

wherein the back side of the first optical combiner opposes the second light source.

5 5. The optical condenser device according to any of claims 1 to 4, further comprising:

10 a third light source having a third semiconductor laser array with a plurality of active layers aligned in parallel in a third direction, a third collimator lens collimating a plurality of beams emitted from the plurality of active layers in a plane perpendicular to the third direction, and
a third beam converter for receiving the beams collimated by the third collimator lens and rotating the transverse section of each beam by substantially 90°; and

15 a second optical combiner having one or more transmitting portions for receiving and transmitting the beams combined by the first optical combiner and one or more reflecting portions for receiving and reflecting the beams emitted from the third beam converter to combine the beams transmitted through the one or more transmitting portions
20 and the beams reflected by the one or more reflecting portions.

25 6. The optical condenser device according to claim 5, wherein the second optical combiner has a plurality of the reflecting portions which are in one-to-one correspondence with the active layers of the third light source,

wherein the one or more transmitting portions and the plurality of reflecting portions are both strip-like in form, and

wherein the second optical combiner is a flat plate having the one or more transmitting portions and the plurality of reflecting portions positioned alternately.

7. The optical condenser device according to any of claims 1 to 4, further comprising:

a third light source having a third semiconductor laser array with a plurality of active layers aligned in parallel in a third direction, a third collimator lens collimating a plurality of beams emitted from the plurality of active layers in a plane perpendicular to the third direction, and a third beam converter receiving the beams collimated by the third collimator lens and rotating the transverse section of each beam by substantially 90°; and

a second optical combiner having one or more transmitting portions for receiving and transmitting the beams emitted from the third beam converter and one or more reflecting portions for receiving and reflecting the beams combined by the first optical combiner to combine the beams transmitted through the one or more transmitting portions and the beams reflected by the one or more reflecting portions.

8. The optical condenser device according to claim 7, wherein the second optical combiner has a plurality of

the transmitting portions which are in one-to-one correspondence with the active layers of the third light source,

5 wherein the plurality of transmitting portions and the one or more reflecting portions are both strip-like in form, and

wherein the second optical combiner is a flat plate having the plurality of transmitting portions and the one or more reflecting portions positioned alternately.

10 9. The optical condenser device according to claim 6 or 8, wherein the second optical combiner is inclined at an angle of 45° with respect to the central axes of both the beams combined by the first optical combiner and the beams emitted from the active layers of the third light
15 source,

wherein the front surface of the second optical combiner opposes the first optical combiner, and

wherein the back surface of the second optical combiner opposes the third light source.

ABSTRACT

An optical condenser device has light sources (10, 20) and an optical combiner (30). Each light source (10, 20) includes a semiconductor laser array (12, 22), a
5 collimator lens (16, 26) and a beam converter (18, 28). The optical combiner (30) combines the beams from the light sources (10, 20). The spread of the beams in planes perpendicular to the direction of alignment of the active
10 layers (14, 24) is restrained by the refraction of the collimator lenses (16, 26). The transverse sections of the respective beams are rotated by substantially 90° by the beam converters (18, 28). The spread of the beams in the
15 direction of alignment of the active layers is thus restrained and crossing of adjacent beams becomes unlikely to occur.

Fig.1

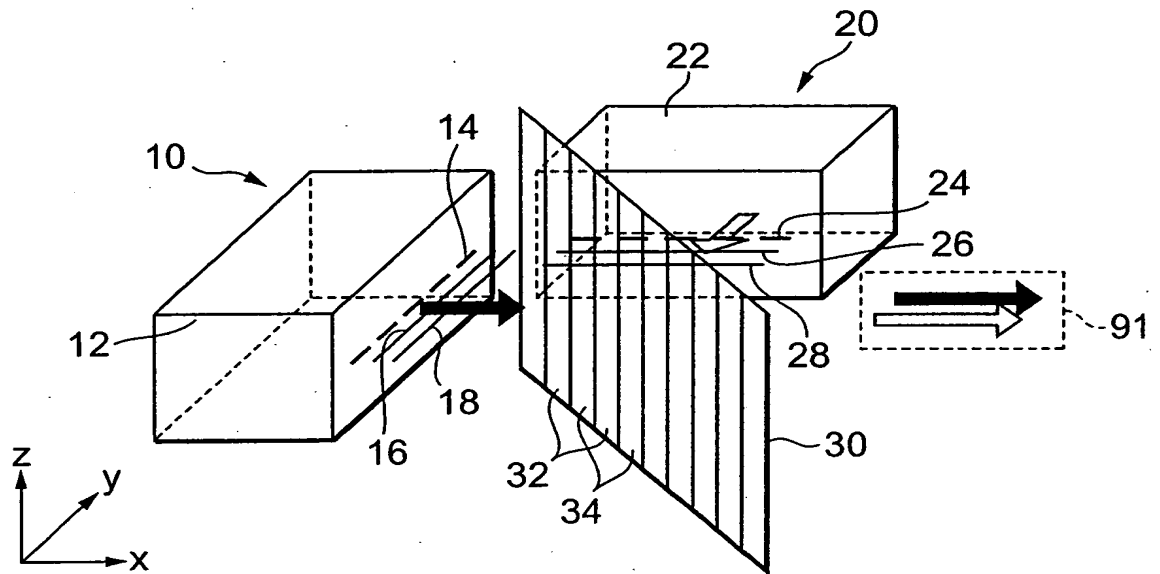


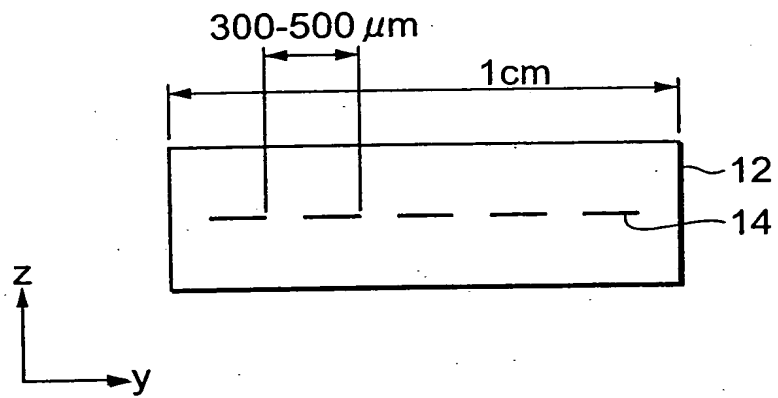
Fig.2

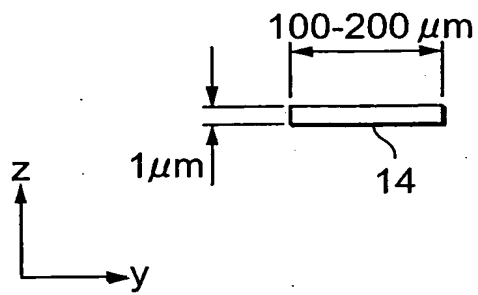
Fig.3

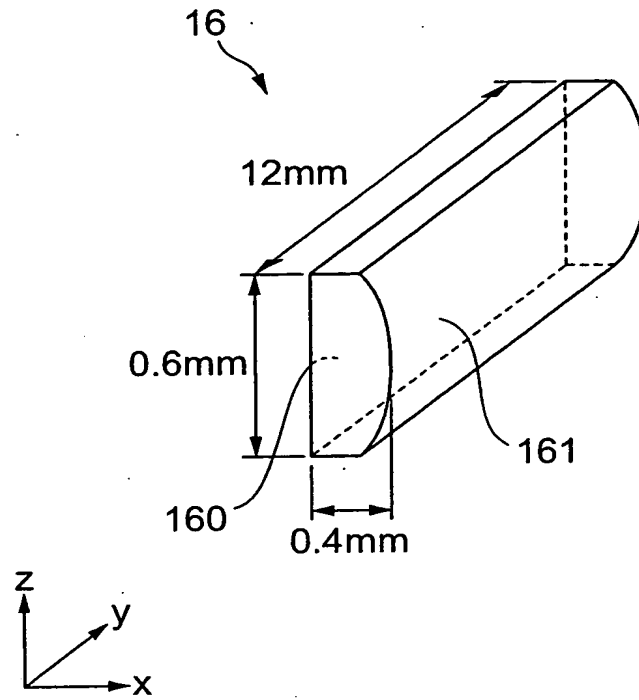
Fig.4

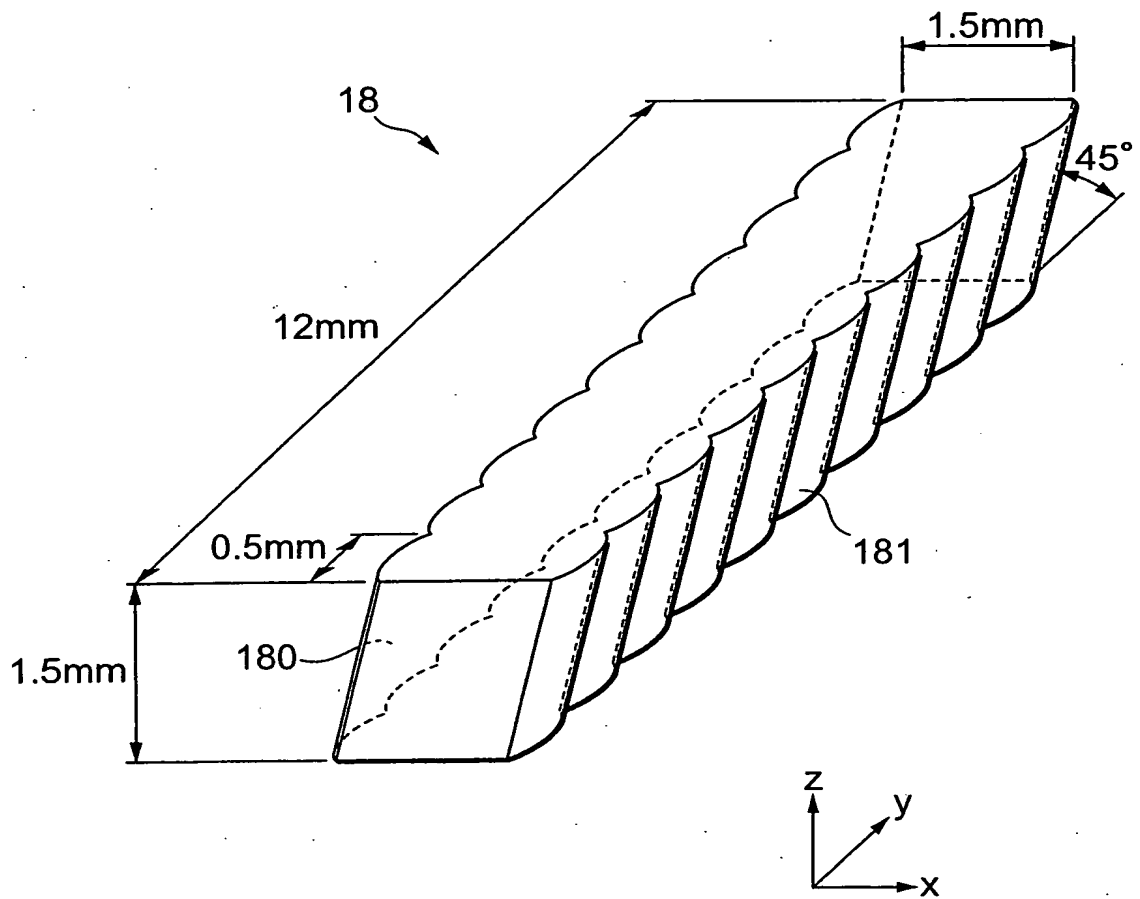
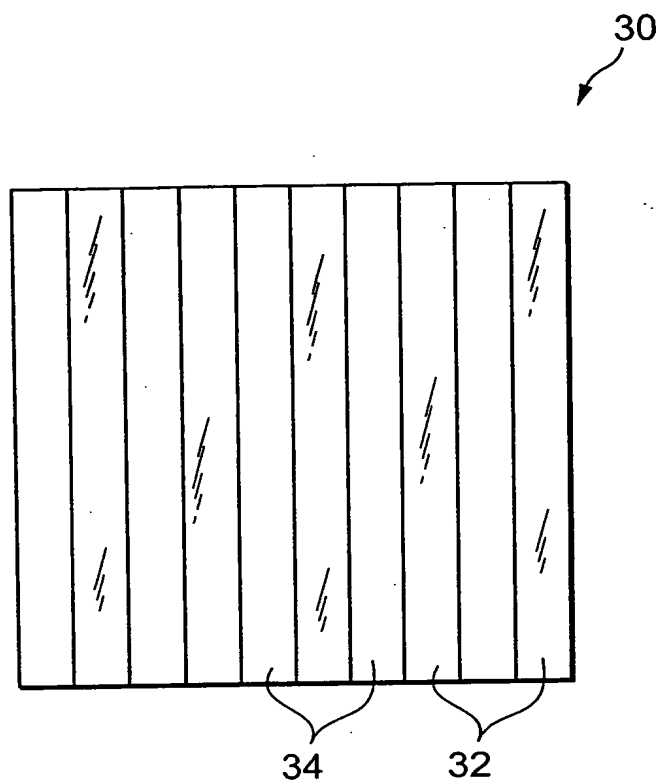
Fig.5

Fig.6



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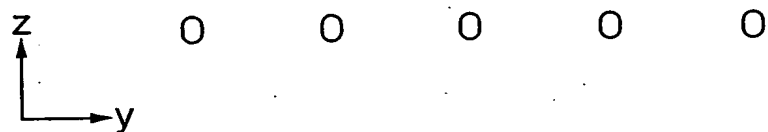
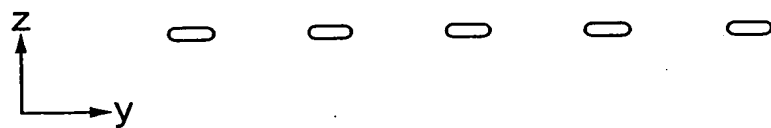
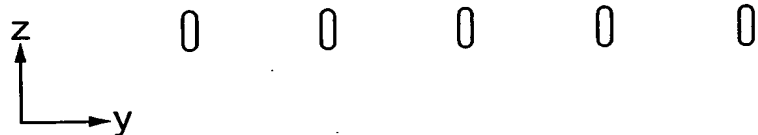
Fig.7A**Fig.7B****Fig.7C**

Fig.8A

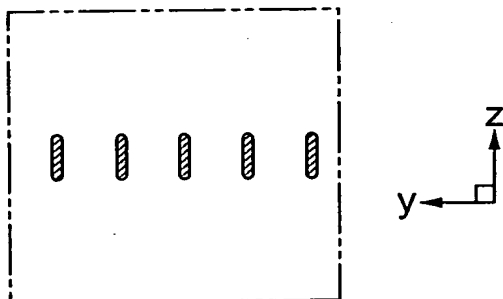


Fig.8B

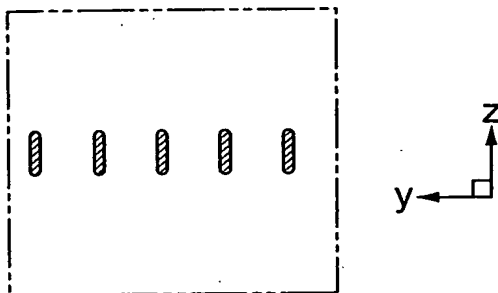


Fig.8C

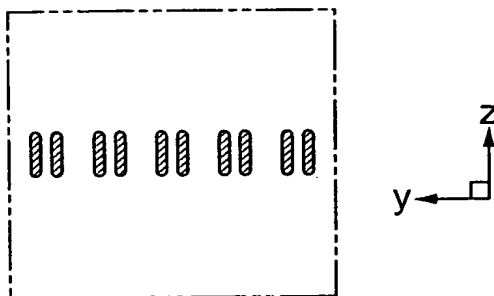
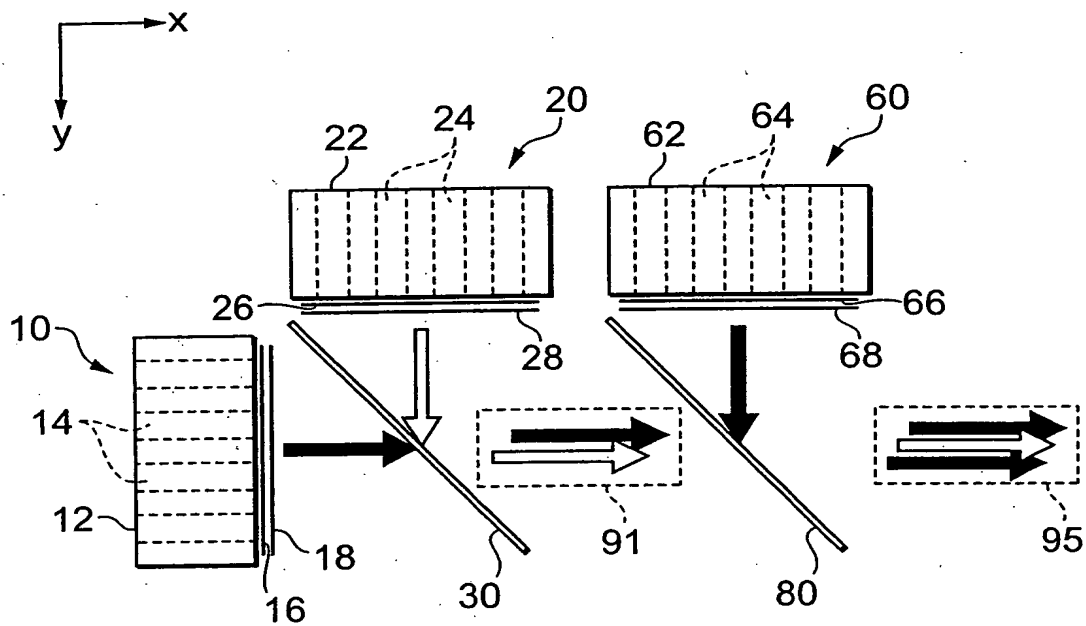


Fig.9

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Fig.10A

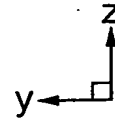
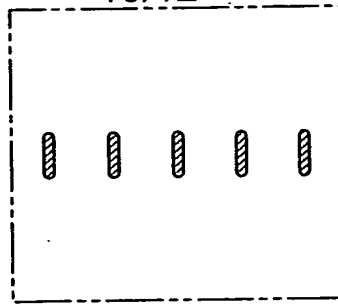


Fig.10B

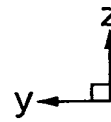
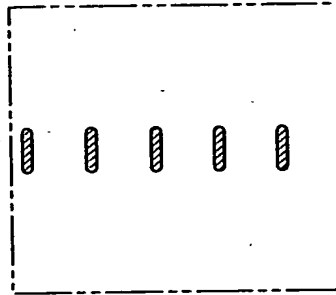


Fig.10C

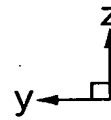
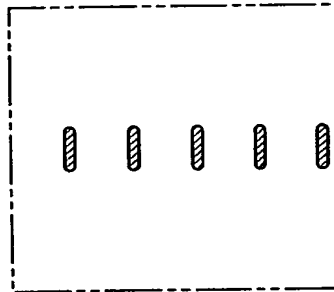


Fig.10D

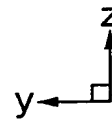
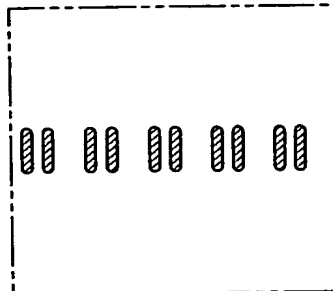


Fig.10E

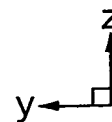
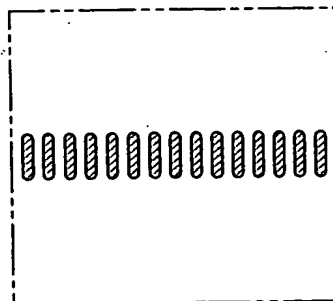


Fig.11

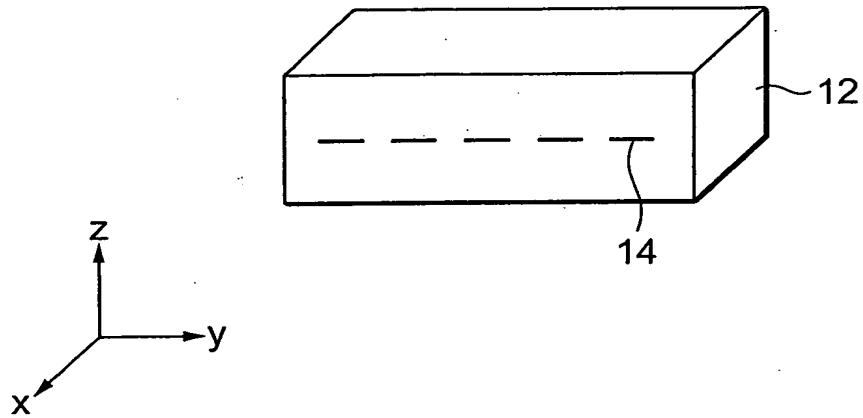


Fig.12A

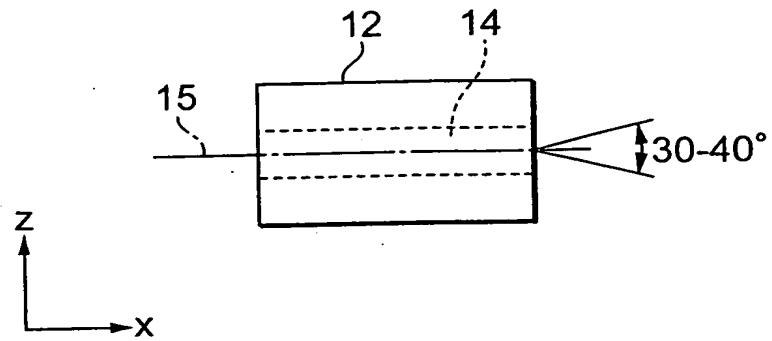


Fig.12B

